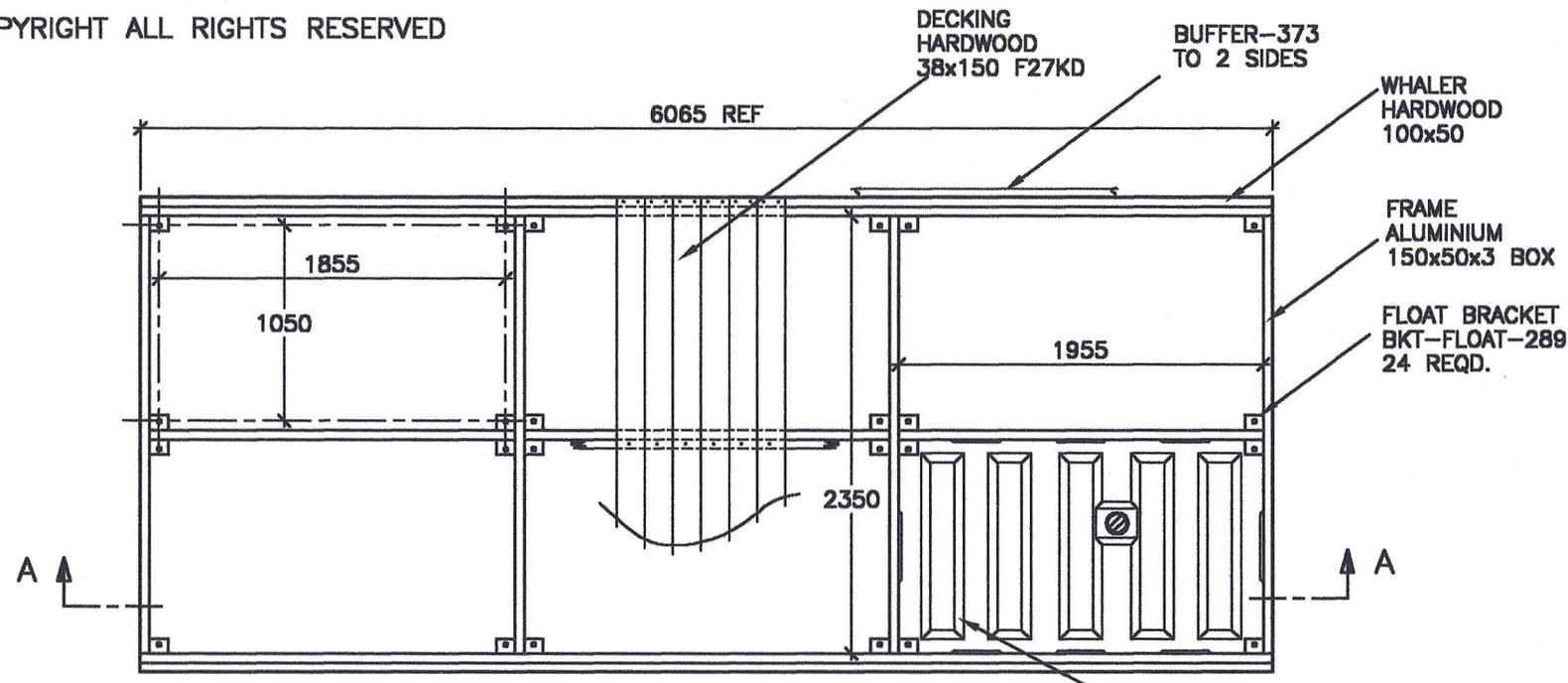


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DO NOT SCALE



FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.
 FLOAT AND DECK- A4-1503
 BUFFER ASSEM- A4-740

FASTENERS REQUIRED.

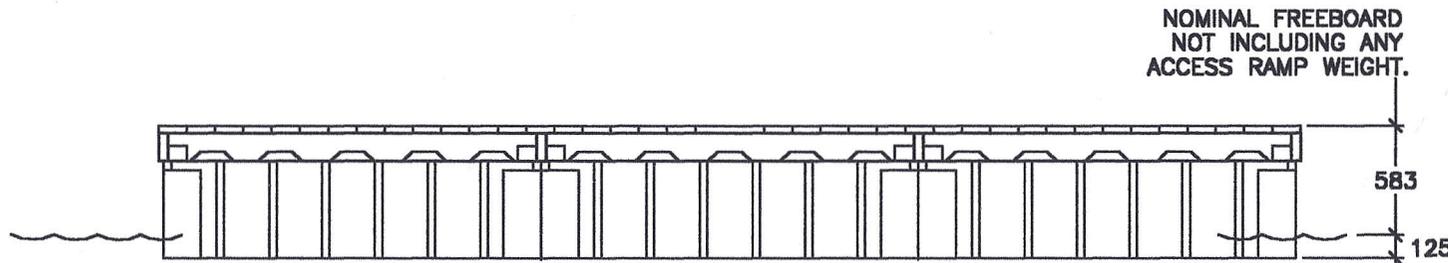
PART No.	ITEM	QTY. REQD.
737	3/8" BOLTx3-1/2"	24
797	3/8" BOLTx4"	6
742	3/8" BOLTx4-1/2"	18
372	1" WASHER	24
296	1 1/2" WASHER	72
371	3/8" NYLOC NUT	48
729	DECK SCREW	252
731	BUFFER SCREW	23

MARINE DOCK SYSTEMS
 FLOTATION MODULE
 FLO-1200-190
 6 REQD.

PLAN VIEW

NOTE-ALL FRAME IS FULLY WELDED ALUMINIUM WITH A NOMINAL FILLET RADIUS OF 5mm.
 -EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT. FILLER ALLOY IS 5356
 -ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (CREOSOTE, DECKING PAINT, ETC)
 -ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
 -ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
 -ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIEZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
 -THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

NOMINAL FREEBOARD
 NOT INCLUDING ANY
 ACCESS RAMP WEIGHT.



SECTION AA

DECK AREA 15.46m²
 APPROX. WEIGHT 1200kg

**MARINE DOCK SYSTEMS
 PTY LTD**

6.0mx2.5m PONTOON
 6x 1200L FLOATS

PONTOON-2592



SCALE	N.T.S.	DRAWING No.	
DRAWN	J.P.M	A4-2592	
DATE	19,6,98	REV	D