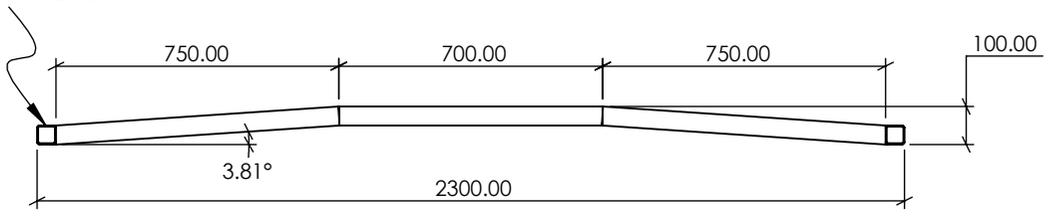
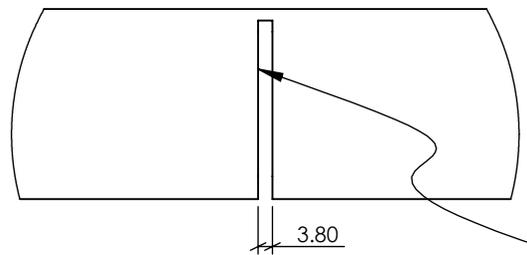
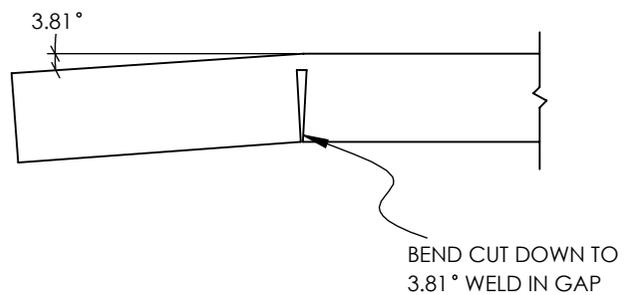


ENSURE BEAMS ARE LOCATED ON INSIDE OF ANGLED CUT

TIG 3mm CAP ON ENDS



SECTION B-B



DETAIL C

